



## RECESS FORMERS

The anchors are fitted in the mould with a recess former. The cavity former, enables the lifting clutch to fit over the anchor. Because of the special design, there are no sharp edges on the precast element. The recess formers are of course available in the same range as the lifting clutches and the anchors. This is indicated by a load group, marked on the top.

The formers are mounted on the mould with fixing plates. After de-mould of the element, the recess formers can be removed easily. Another option is represented by the magnetic and steel recess formers.

The standard recess formers are made of rubber shore 65° - 70°. The rubber used has a good resistance to de-mould oil. The formers will keep their original shape, even when they are heated up to 120°C. They can be used many times. The steel magnetic recess formers are manufactured without rubber.

### SBKM – STEEL RECESS FORMER WITH MAGNET

The SBKM steel recess former with magnets is made of stainless steel W 1.4305 EN 10088 and is used in combination with T slot anchor, O anchor, TPA anchor, TKS anchor and TSG anchor. When these anchors are used a rubber ring RR should be fitted as well. These recess formers are mostly applied in an upside down position.

Round steel recess former SBKM		Load group	ØA	B	ØC	ØD	h	R	
Description	Product no.	[kN]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	
SBKM-013	48722	13	M12	11	20	66.5	36	32	
SBKM-025	48723	25	M12	11	30	80	43.5	69	
SBKM-050	48724	50	M12	13	37	100	54	65	
SBKM-100	48725	100	M16	15	48	129	72	80	